

OKUMA Brand CNC Multitasking Machine
Model: MULTUS B300II MFG: Sep. 2014 S/No. 180115
CNC Controller: OSP-P300S

《Machine Specifications》

Swing over carriage : ϕ 630 mm
Max. work dia. : ϕ 450 mm
Center distance : 900 mm
Travel X : 580 Z : 935 mm
Y : 160 (+80~-80) mm
W : 1,000 mm
C : 360° (Min. controlled angle : 0.001°)
B : -30~195° (Min. controlled angle : 0.001°)
Turret : Tuning tools and rotary tools are available
Tool shank : HSK-A63
Rotary tool speed : 6,000 rpm
Tool storage capacity : 40 tools

Required floor space : 4,945 × 2,690 mm
Machine height : 2,600 mm
Machine weight : 10,000 kg

《Accessories》

Milling spindle: Through spindle coolant type
High pressure coolant
Movable tail stock (Inching type)
Hollow chuck (B-208A6)
Chip conveyor (Hinge type)
High pressure coolant unit (Manufacturer: OGURACLUTCH, 7MPa)
Touch sensor
Mist collector (Manufacturer: AKAMATSU, HVS-220 (Duct dia. : ϕ 198))
OSP conversational programming system

- ▶ Circular thread cutting function
- ▶ Programmable message function
- ▶ Work coordinate system : 10 sets
- ▶ Coordinate conversion
- ▶ Creation working